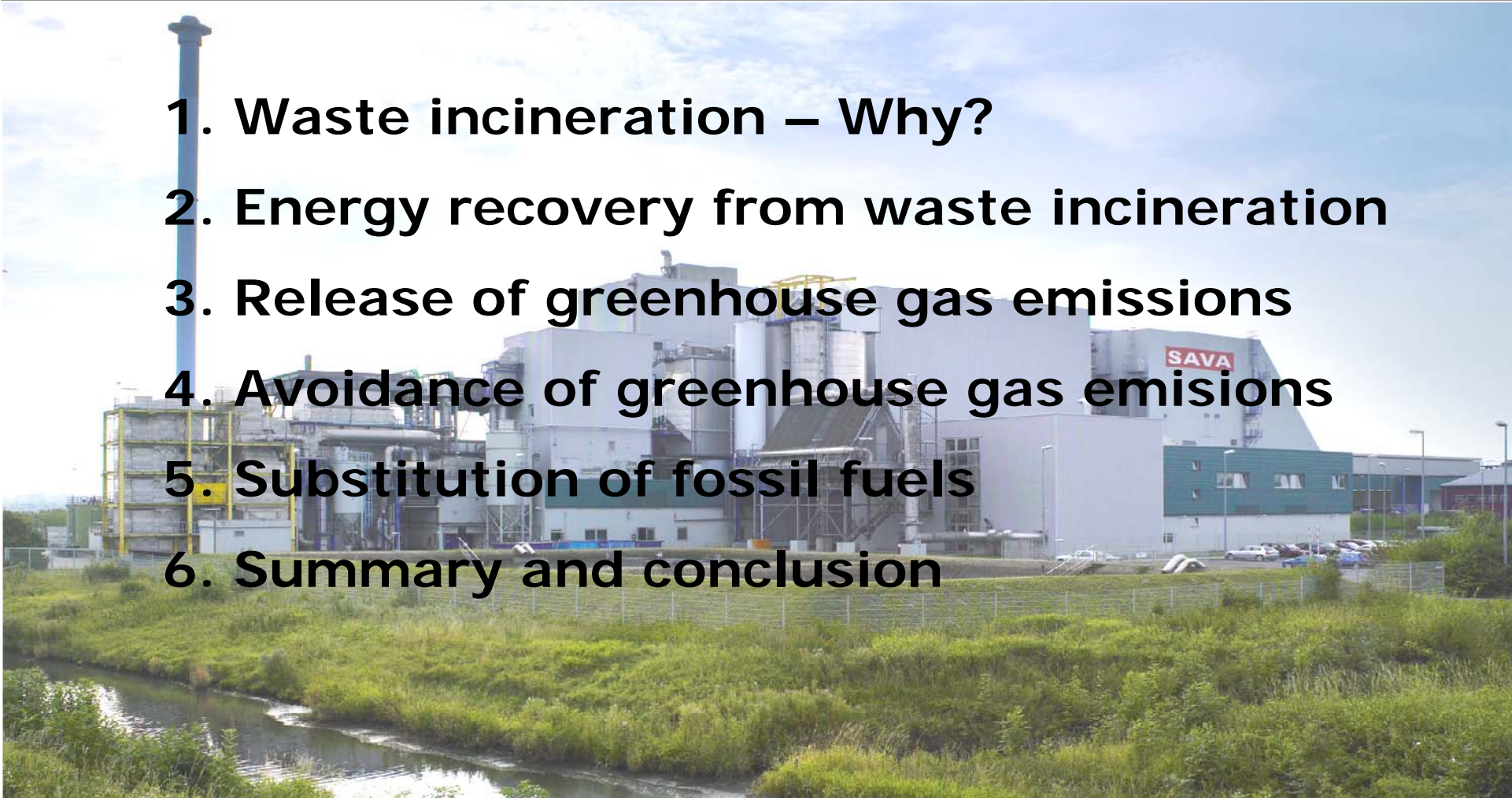


# WASTE TO ENERGY PLANTS AS AN OPPORTUNITY FOR ENERGY PRODUCTION TO SUBSTITUTE FOSSIL FUELS AND TO AVOID GREENHOUSE GAS EMISSIONS

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- 1. Waste incineration – Why?**
  - 2. Energy recovery from waste incineration**
  - 3. Release of greenhouse gas emissions**
  - 4. Avoidance of greenhouse gas emissions**
  - 5. Substitution of fossil fuels**
  - 6. Summary and conclusion**

- treatment in sanitary landfill gas can reduce GHG-emissions to up to 75 %
- mechanical, biological and/or thermal treatment lowers GHG- emissions additionally
- primary target of waste incineration plants is the environmentally compatible disposal of wastes
- secondary target is the recovery of energy
- use of electrical power and heat/cold results in a further decrease of GHG-emissions

Direct use as process steam or district heat or with 30 % efficiency as district cold

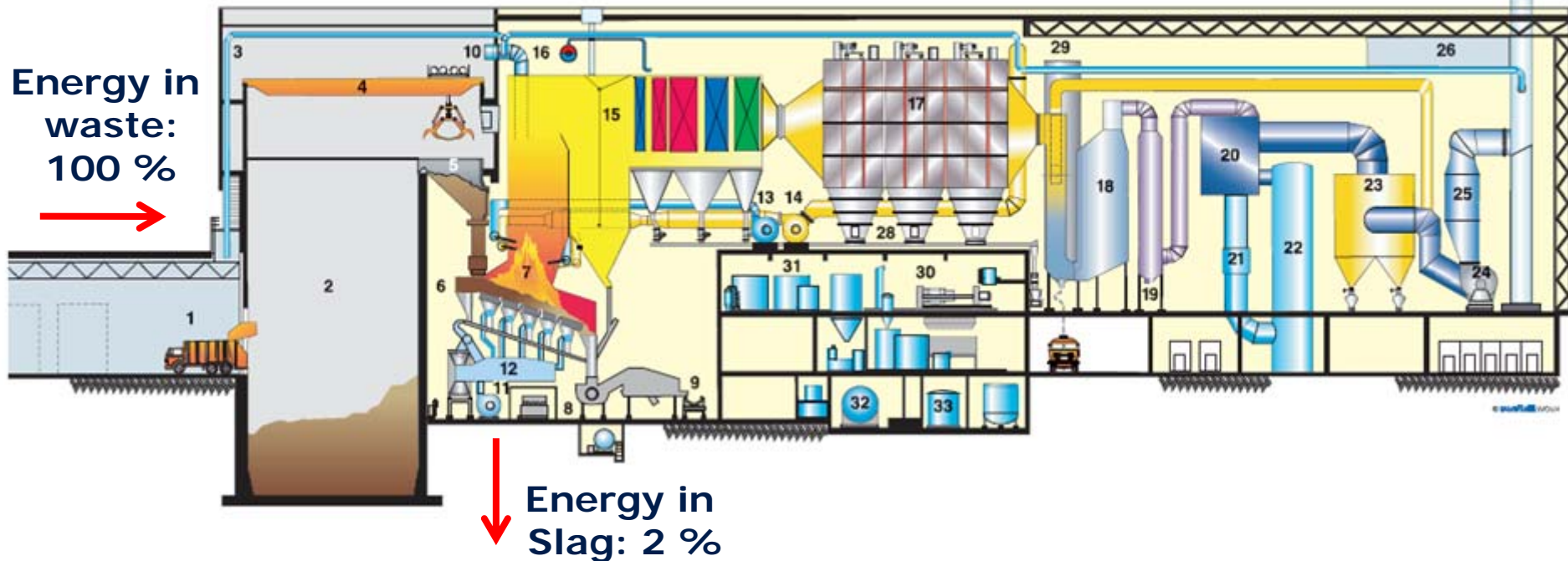
Energy in electrical power: app. 22 % net

Up to 70 % thermal and 10 % electrical in CHP-generation

Energy in Flue gas: 13 %

Energy in Water-steam-cycle: 85 %

Energy in waste: 100 %



Energy in Slag: 2 %

- town/area with 1 million people producing 200 kg MSW/a with a caloric value of 9,000 kJ/kg

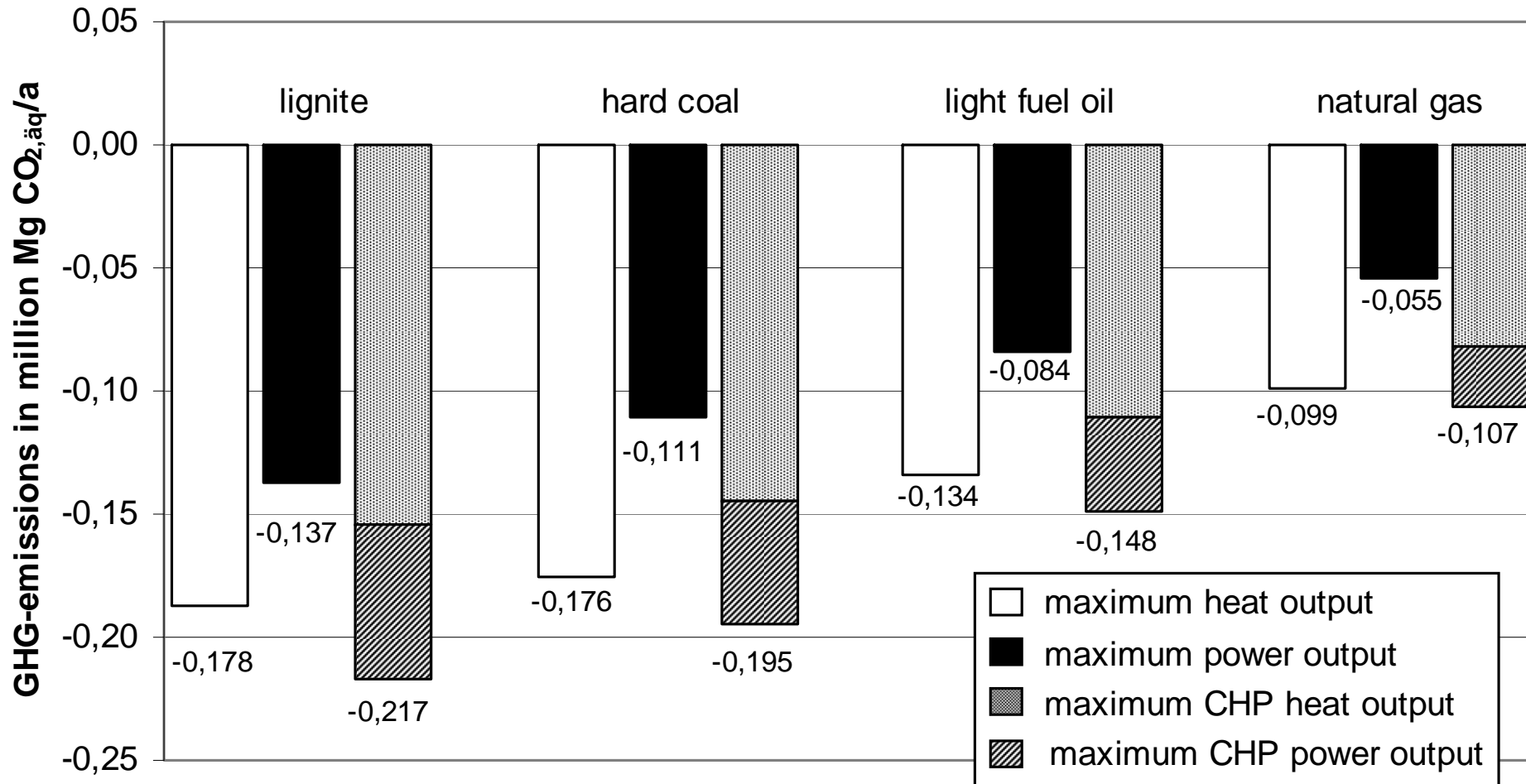
→ thermal power: 60 MW or 500.000 MWh/a

	<b>thermal input in MWh/a</b>	<b>net efficiency factor</b>	<b>Energy output in MWh/a</b>
Thermal		85 %	425.000
Electrical power	500.000	22 %	110.000
CHP thermal		70 %	350.000
CHP electrical power		10 %	50.000

- released climate relevant carbon dioxide depends on incinerated amount of fossil fixed carbon
- amount is influenced by the following waste characteristics:
  - incinerate type of waste
  - composition of the different fractions in the waste
  - biogenic/fossil portion in the type of waste
  - carbon content of the type of waste
  - efficiency of combustion
- for MSW in industrial countries between 0.253 and 0.557 Mg CO<sub>2,f</sub>/Mg MSW were calculated

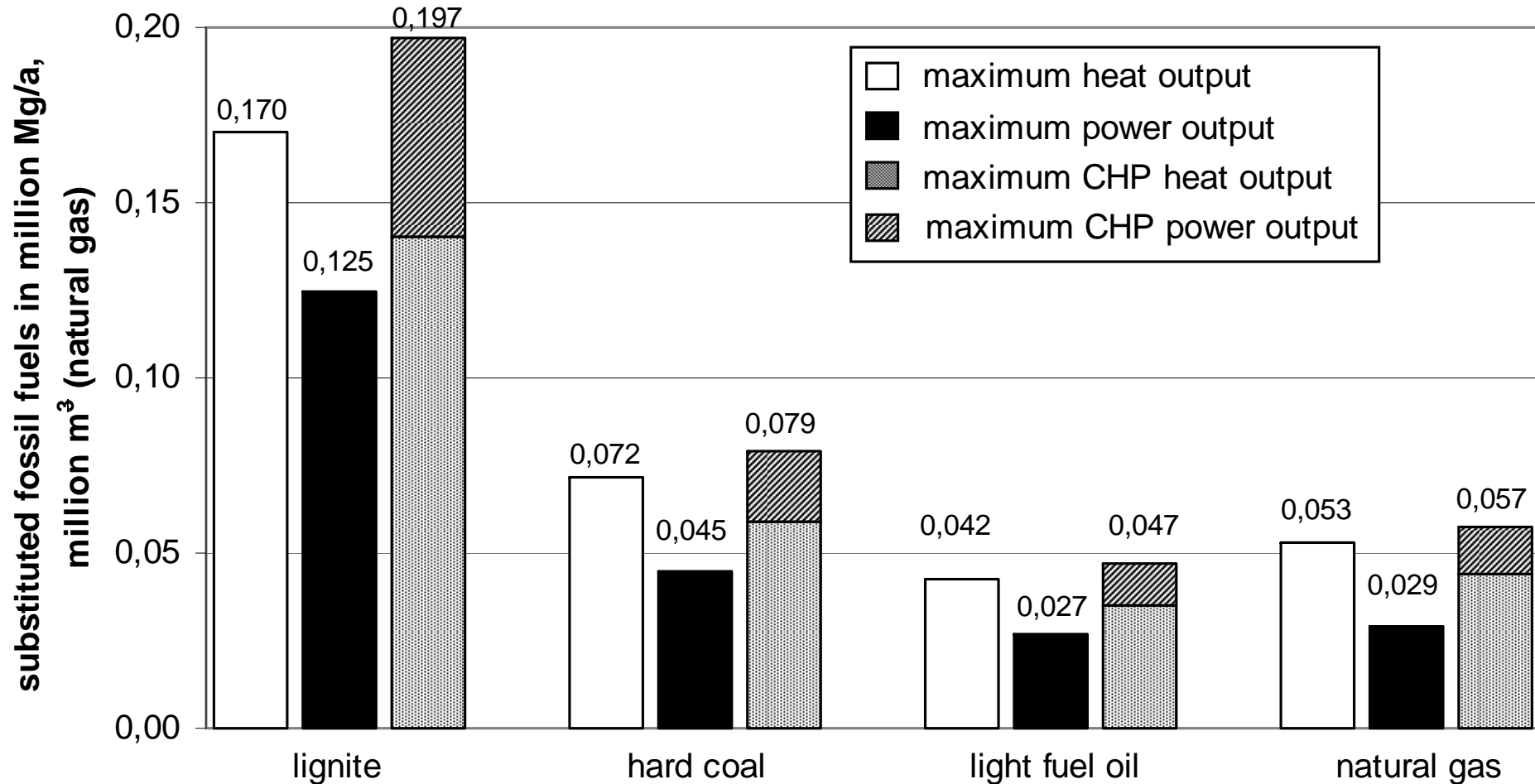
$$\frac{1 \text{ million people}}{200,000 \text{ Mg/a}} \rightarrow 50,600 \text{ Mg CO}_{2,f}/\text{a released}$$

	<b>lignite</b>	<b>hard coal</b>	<b>light fuel oil</b>	<b>gas</b>
GHG-emissions factor in Mg CO <sub>2</sub> /Mg fuel	1.101	2.455	3.169	1.865
calorific value in MWh/Mg fuel	2.941	6.98	11.836	9.392
GHG-emissions factor in Mg CO <sub>2</sub> /MWh fuel	0.374	0.352	0.268	0.199
electrical net efficiency	30 %	35 %	35 %	40 %
substitution factor power in Mg CO <sub>2</sub> /MWh power	1.248	1.005	0.765	0.496
thermal net efficiency	85 %	85 %	85 %	85 %
substitution factor heat in Mg CO <sub>2</sub> /MWh heat	0.44	0.414	0.315	0.234



- greenhouse gas balance by adding 50,600 Mg CO<sub>2,f</sub>/a





- high organic content in MSW of developing and emerging countries release low amounts of climate relevant GHG-emissions during incineration
- with high energy recovery rates, high amounts of primary fossil fuels can be saved
  - additional climate relevant greenhouse gas emissions can be avoided
- modern waste incineration plants are expensive and well trained and very experienced people are necessary
- integration of waste incineration plants in power supply systems with a high recovery rate of heat, combined with the production of electrical power !
- use of produced energy leads to a reduction of the payback period for the investment

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# Thanks for your attention

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**»Wissen schafft Brücken.«**